



User Manual

Great care has gone into the manufacture of this product and it should therefore provide you with years of good service when used properly. In the event of product failure within its intended use over the course of the first 3 years after date of purchase, we will remedy the problem as quickly as possible once it has been brought to our attention. In the unlikely event of such an occurrence, or if you require any information about the product, please contact us via our helpline support services, details of which are to be found both in this manual and on the product itself.



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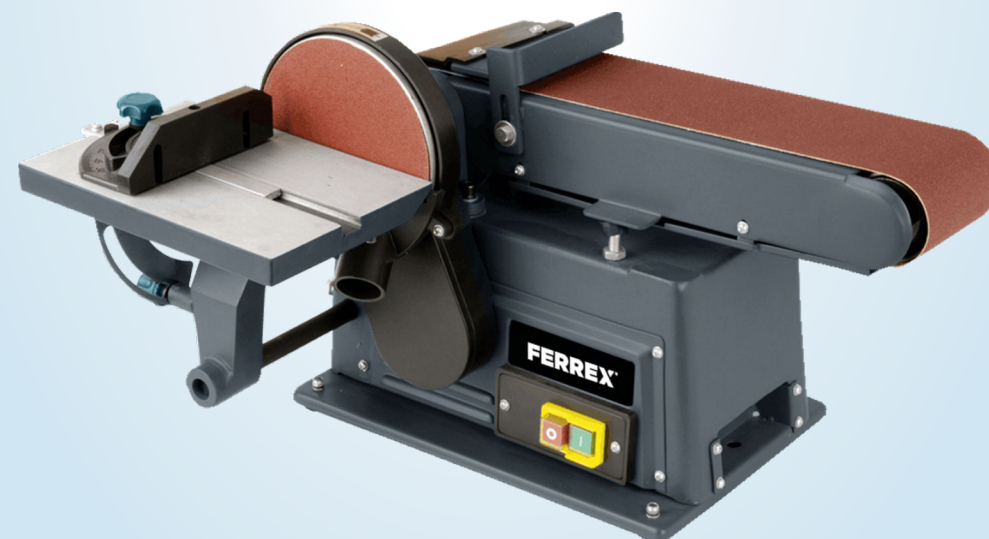
MODEL:
MM4115A

07/2021

3
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WARRANTY

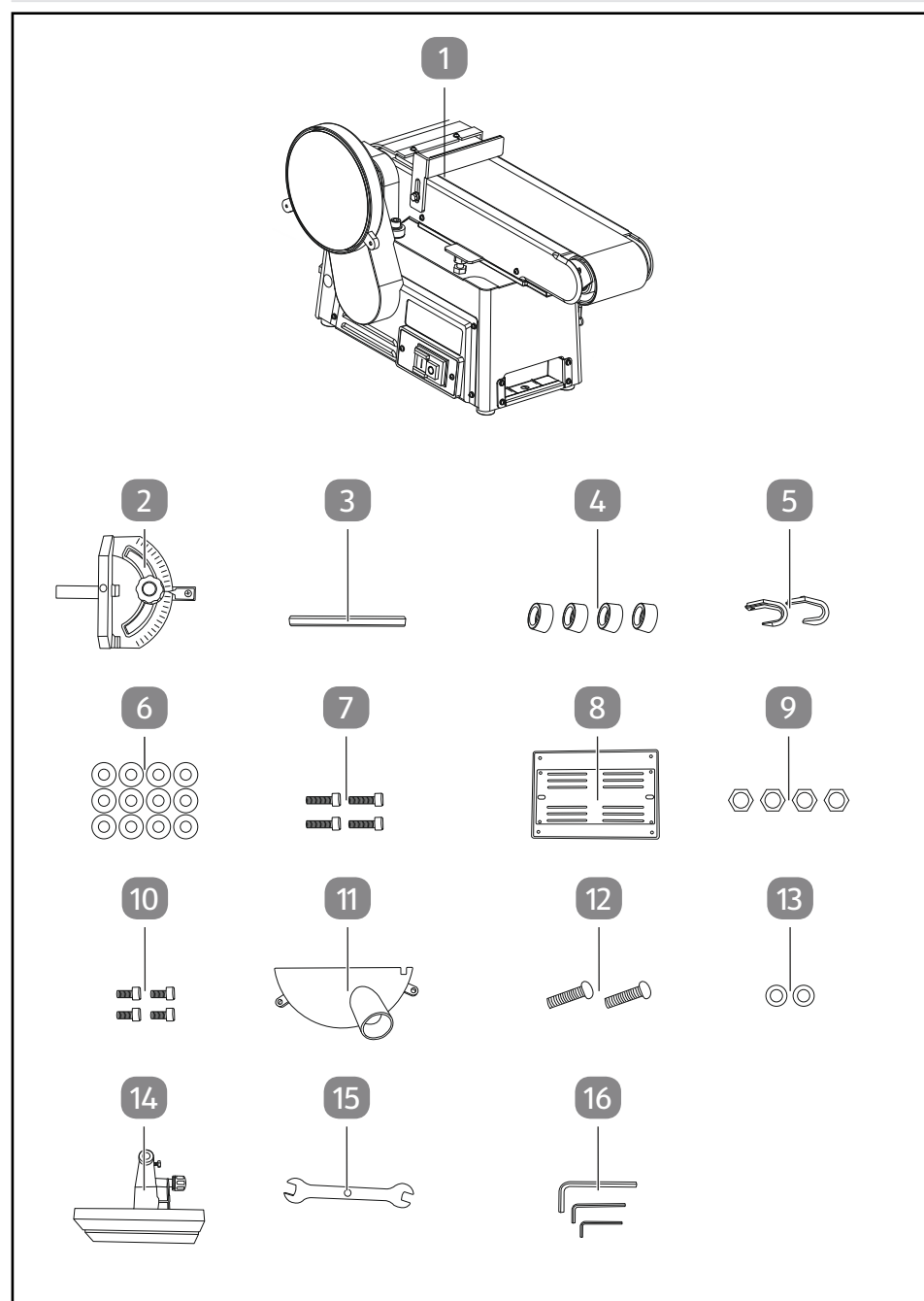
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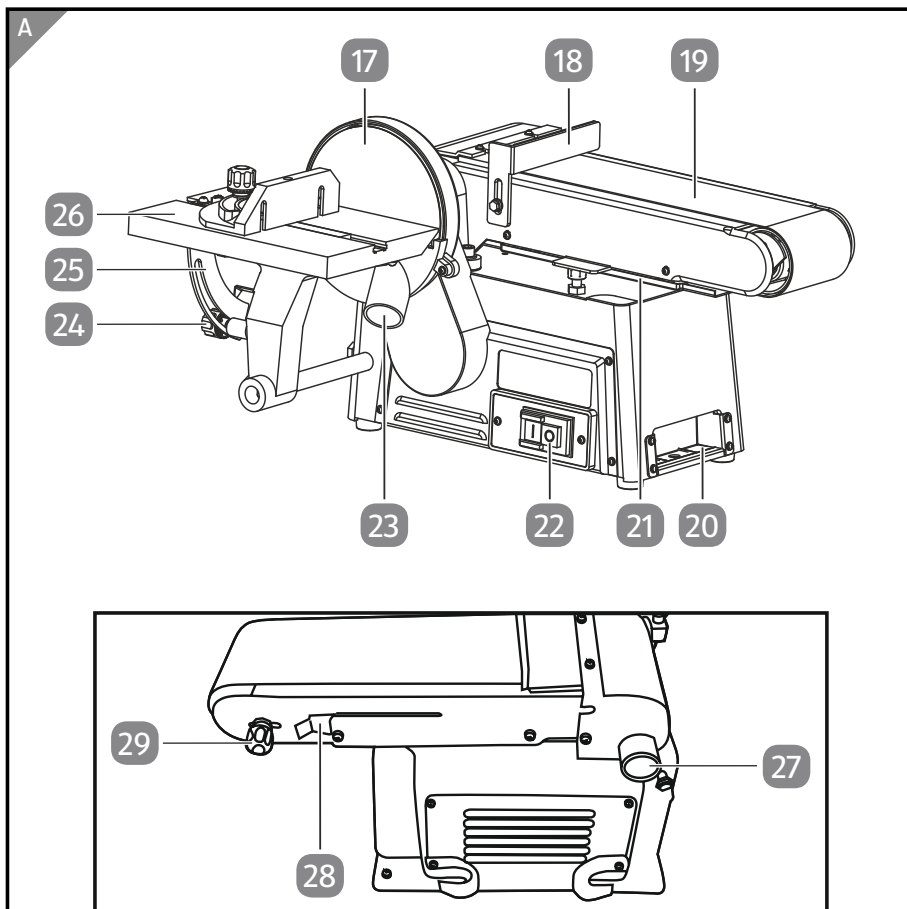
BELT AND DISC SANDER



Original User Manual

Overview





Scope of delivery/device components

- | | |
|----------------------------|--|
| 1 Belt and Disc Sander | 10 Screw M5x12 (x4) |
| 2 45° Mitre gauge | 11 Disc guard |
| 3 Worktable rod | 12 Screw M4 x 14 |
| 4 Rubber foot (x4) | 13 Flat washer M4 (x2) |
| 5 Cord wrap (x2) | 14 Worktable assembly |
| 6 Big flat washer M5 (x12) | 15 Spanner 10x13 mm |
| 7 Screw M5x16 (x4) | 16 Hex key 3, 4, 6 mm (3 pcs) |
| 8 Base plate | Operating manual and warranty card
(not depicted) |
| 9 Nut M5 (x4) | |

Device components

- | | |
|---------------------|-----------------------|
| 17 Sanding disc | 24 Table lock knob |
| 18 Work support | 25 Bevel gauge |
| 19 Sanding belt | 26 Worktable |
| 20 Carrying-handle | 27 Belt Dust outlet |
| 21 Lower belt cover | 28 Belt tension lever |
| 22 ON /OFF switch | 29 Tracking knob |
| 23 Disc Dust outlet | |

Required tools (not included)

- 30 Phillips screwdriver
PH1



- 31 Spanner size 8 mm



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General information

Reading and storing the operating manual



This operating manual is part of the belt and disc sander (hereinafter also called "device"). It contains important information on how to set up and use the device.

Before using the device, read the operating manual carefully, in particular the safety instructions. Failure to follow this operating manual may lead to severe injuries or product damage.

This user manual is based on the standards and regulations that are valid within the European Union. Outside the EU, please also note the country-specific directives and laws.

Keep this operating manual for future reference. If you pass this device on to a third party, you must also supply this operating manual.

Intended use

The device is designed for sanding wood of all types, as well as materials that are similar to wood. It is only suitable for workpieces small enough to fully rest on the respective worktable. Working on larger workpieces requires additional supports not included with the device.

The device is suitable for use in non-condensing and non-explosive atmospheres.

This device is intended for private use only and is not suitable for commercial use. Use the device only as described in this operating manual. Any other use is improper and may lead to product damage or even personal injury. This device is not a toy.

The manufacturer or retailer assume no liability for damage caused by improper or incorrect use.

Residual risks

Despite proper use, hidden residual risks cannot be completely excluded.

Depending on the type of device, the following risks may occur:

- Health risks which may result from vibration emissions if the device is used for a long period of time or is not properly used or maintained.
- Injuries and material damage, which are caused by the moving blade or breaking tool heads.
- Health risks may result from working with toxic or hazardous materials (eg. asbestos) or if appropriate personal protection, due to hazardous material use, is not applied.

Explanation of symbols

The following symbols and signal words are used in this user manual, on the device or on the packaging.



This symbol provides you with useful additional information on handling and use.



Declaration of conformity (see chapter “Declaration of conformity”):
Products marked with this symbol meet all the applicable Community regulations of the European Economic Area.



Wear hearing protection.



Wear protective goggles.



Wear a dust mask.

Safety

The following signal words are used in this operating manual.

WARNING!

This signal symbol/word denotes a hazard with an average risk level that could lead to death or severe injury if it is not avoided.

CAUTION!

This signal symbol/word denotes a hazard with a low risk level that could lead to mild or moderate injury if it is not avoided.

NOTE!

This signal word provides a warning about potential material damage.

General safety notes for power tools

WARNING!

Read all safety notes, instructions, illustrations and technical data provided with this power tool. Failure to follow the instructions below may result in electric shock, fire and/or serious injury.

Keep all safety notes and instructions for future reference.

The term "power tool" used in the safety notes refers to both mains-operated power tools (with power cord) and battery-powered power tools (without power cord).

Workplace safety

- **Keep your work area tidy and well lit.** *Clutter or unlit work areas can lead to accidents.*
- **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or**

dust. *Power tools create sparks which may ignite the dust or fumes.*

- **Keep children and bystanders away while operating a power tool.** *Distractions can cause you to lose control.*

Electrical safety

- **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** *Unmodified plugs and matching outlets will reduce risk of electric shock.*
- **Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators.** *There is an increased risk of electric shock if your body is earthed or grounded.*
- **Do not expose power tools to rain or wet conditions.** *Water entering a power tool will increase the risk of electric shock.*
- **Do not misuse the power cord, such as to carry or hang the power tool or to pull the plug out of the socket. Keep the power cord away from heat, oil, sharp edges or moving parts.** *Damaged or entangled power cords increase the risk of electric shock.*
- **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** *Use of a cord suitable for outdoor use reduces the risk of electric shock.*
- **If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.** *Use of an RCD reduces the risk of electric shock.*

Personal safety

- **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power**

- tool while you are tired or under the influence of drugs, alcohol or medication.** *A moment of inattention while operating power tools may result in serious personal injury.*
- **Use personal protective equipment. Always wear eye protection.** *Protective equipment such as a dust mask, non-skid safety shoes, hard hat or hearing protection used for appropriate conditions will reduce personal injuries.*
 - **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** *Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.*
 - **Remove any adjusting key or wrench before turning the power tool on.** *A wrench or a key left attached to a rotating part of the power tool may result in personal injury.*
 - **Do not overreach. Keep proper footing and balance at all times.** *This enables better control of the power tool in unexpected situations.*
 - **Dress properly. Do not wear loose clothing or jewellery. Keep your hair and clothing away from moving parts.** *Loose clothes, jewellery or long hair can be caught in moving parts.*
 - **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** *Use of dust collection can reduce dust-related hazards.*
 - **Do not let familiarity gained from frequent use of tools allow you to become complacent and ignore tool safety principles.** *A careless action can cause severe injury within a fraction of a second.*

Using and handling the power tool

- **Do not overload the power tool. Use the appropriate power tool for your work.** *The right power tool allows you to work better and safer in the specified power range.*
- **Do not use any power tool that has a defective switch.** *Power tools that can no longer be switched on or off are dangerous and must be repaired.*
- **Disconnect the plug from the socket and/or remove any removable batteries before making adjustments to the device, changing any insert tool parts, or putting the power tool away.** *This precaution helps prevent unintentional starting of the power tool.*
- **Keep power tools out of the reach of children when not in use. Whoever is not familiar with the power tool or who has not read these instructions should not be allowed to use it.** *Power tools are dangerous if used by inexperienced persons.*
- **Power tools and insert tools must be subject to careful maintenance. Check whether moving parts function properly without jamming, and whether parts are broken or damaged to such an extent that they impair the functions of the power tool. Have damaged parts repaired before using the power tool.** *Many accidents happen due to poorly maintained power tools.*
- **Keep cutting tools sharp and clean.** *Carefully maintained cutting tools with sharp blades tend to jam less and are easier to guide.*
- **Use power tools, insert tools, insert tool parts, etc. according to these instructions. While doing so, take into account the working conditions and the activity to be**

performed. *The use of power tools for applications other than those intended can lead to dangerous situations.*

- **Keep handles and grip surfaces dry, clean and free of oil and grease.** *Slippery handles and grip surfaces hinder safe operation and control of the power tool in unforeseen situations.*

Service

- **Have your power tool serviced by a qualified repair person using only identical replacement parts.** *This will ensure that the safety of the power tool is maintained.*
- If the device's mains power cable is damaged, it must be replaced by the manufacturer or their customer service or a similarly qualified person, to avoid any hazard.
- If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.

Additional safety notes for stationary sanding machines

- **Wear a suitable dust mask and use an extraction device in enclosed spaces.** Wood dust (from oak, beech etc.) is harmful to health. The machine must not be used to sand materials containing asbestos.
- **Observers must keep well clear of the workspace.**
- **Make sure that the floor around the machine is level, clean and free of loose particles such as chips and cutting scrap.**
- **Make sure that the sanding machine cannot be switched on by children.**
- **Never use the sanding machine for any purpose other than its intended purpose.** For instance, the sanding machine must never be used for wet sanding.

- **Make sure that the sanding machine is stably positioned on firm ground.** Do this by mounting the sanding machine firmly on a suitable work surface.
- **Check all screws regularly to make sure they are tight.**
- **Avoid uncomfortable working positions.** Ensure secure footing and keep your balance at all times. This will give you greater control over the sanding machine in unexpected situations.
- **Please be aware that the sanding disc and the sanding belt are both always running when the sanding machine is in operation.** Make sure that, for instance, you do not injure yourself on the moving sanding disc while using the sanding belt.
- **Noise levels: the use of hearing protection is recommended when operating motor-powered machinery.**
- **To prevent suddenly being caught up in the sanding disc or sanding belt:**
 - Do not wear gloves.
 - Take off any jewellery or loose items of clothing.
 - If you have long hair, wear a hairnet.
 - If you are wearing long sleeves, roll them up past your elbows.
- **Wear gloves** when replacing the sanding disc or sanding belt, or when handling rough materials.
- **In order to prevent accidents caused by unintentional starting of the sanding machine, always pull the mains plug out of the socket** while the sanding machine is not in use, before carrying out adjustment and maintenance, and when changing accessories, e.g. sanding discs.

- **Never leave the sanding machine unattended.** Always switch off the device and only leave it once the tool has completely come to a standstill.
 - Please be aware that the sanding disc and sanding belt will continue to run for a short while when the device is switched off.
- **In order to prevent electric shocks when inserting the plug in the socket, do not touch the metal contacts of the plug.**
- **Do not use the cable to pull the plug out of the socket.** Protect the cable from heat, oil and sharp edges.
- **Only use accessories that are listed in the operating manual.**
- **Avoid awkward hand positions** that could cause one or both hands to come into contact with the sanding disc or sanding belt if you slip suddenly.
- **If the sanding disc or sanding belt get stuck, or if the device is jammed with the material being sanded, switch off the sanding machine immediately, unplug the mains plug and remove the blockage.** Before switching the device back on, check the sanding disc and sanding belt to ensure that they can turn freely and are free of damage. Replace the sanding disc or sanding belt if they are damaged.

Check the device and scope of delivery

WARNING!

Danger of suffocation!

Children may become tangled up in the packaging film when playing with it and suffocate.

- Do not let children play with the packaging film.

NOTE!

Risk of damage!

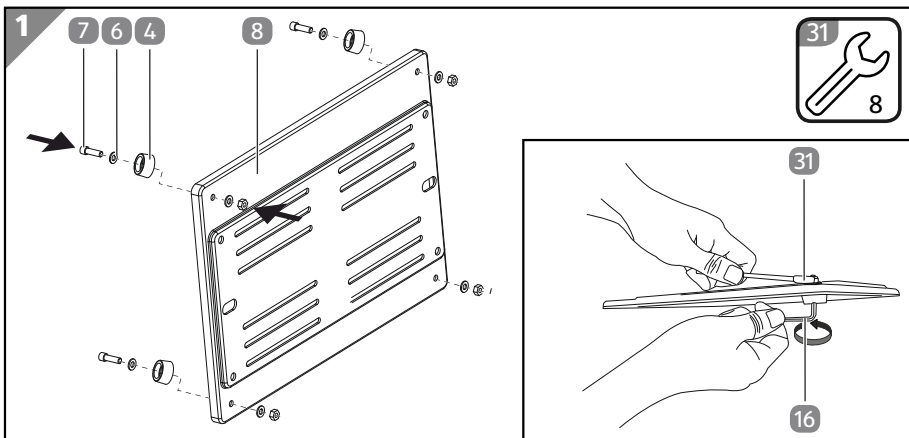
If opening the packaging with a sharp knife or other pointed objects, careless handling can damage the device.

- Therefore, be very careful when opening.

1. With both hands, lift the device out of the packaging.
2. Check that the delivery is complete (see chapter "Scope of delivery/device components").
3. Inspect the device and individual parts for damage. Do not operate a damaged device; instead, contact the manufacturer via the service center listed on the warranty card.

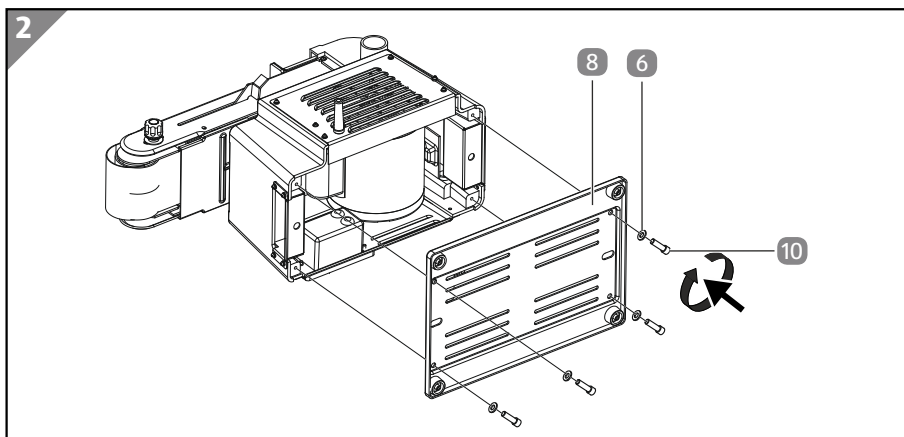
Assembly instruction

Attaching rubber feet to base plate



- Screw the rubber feet (4) to the base plate (8) as shown in the illustration. Use the 4 mm hex key (16) supplied and an 8 mm spanner.

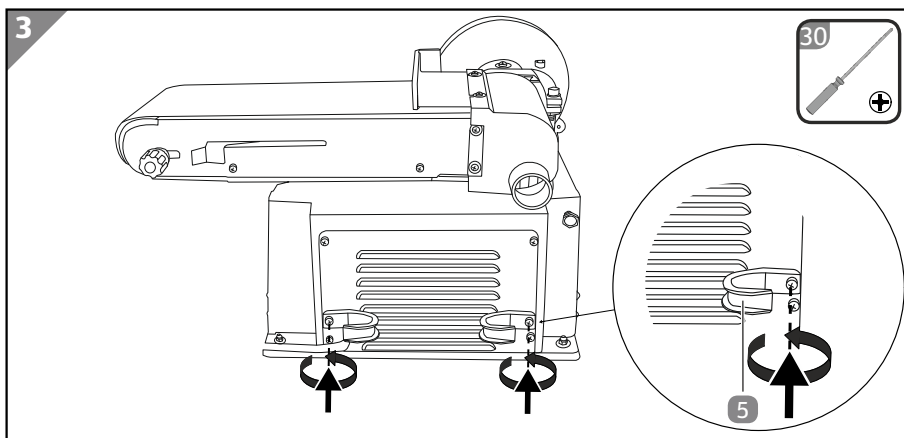
Mounting the base plate



- Screw the base plate **4** to the belt and disc sander **1** as shown in the illustration.

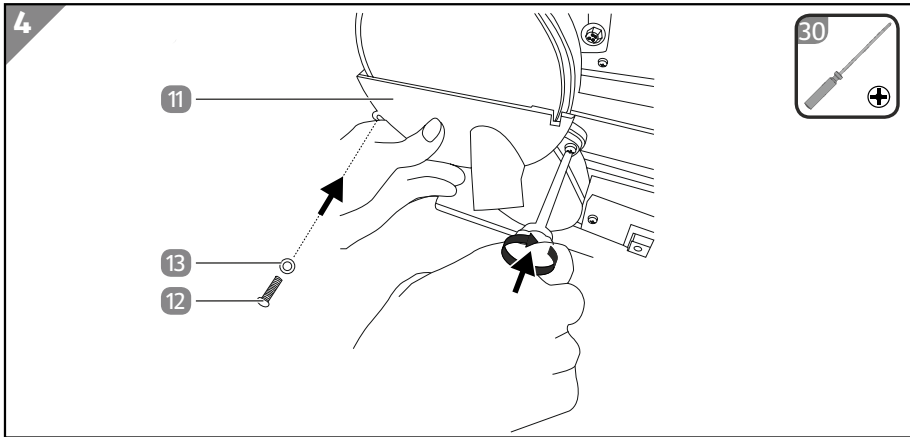
Use the 4 mm hex key **16** supplied.

Attaching the cord wrap



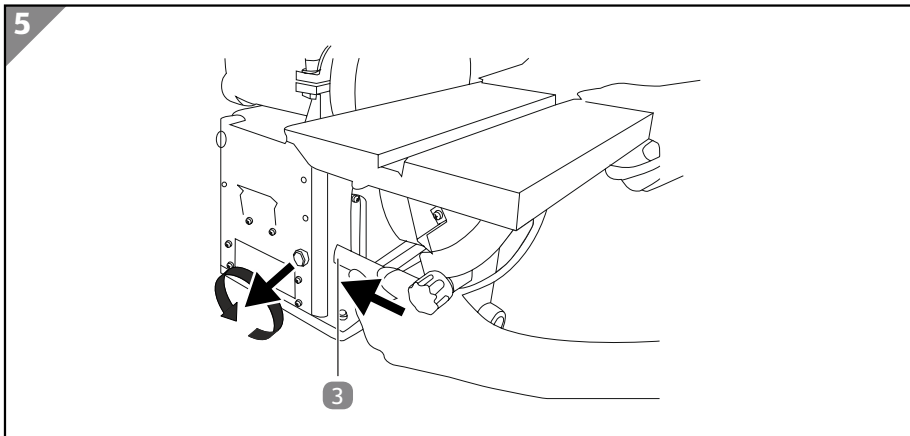
1. Unscrew the two screws with flat washers anticlockwise at the positions shown.
2. Screw on the two cord wraps **5** using the two screws and flat washers as shown in the illustration.

Attaching the disc guard

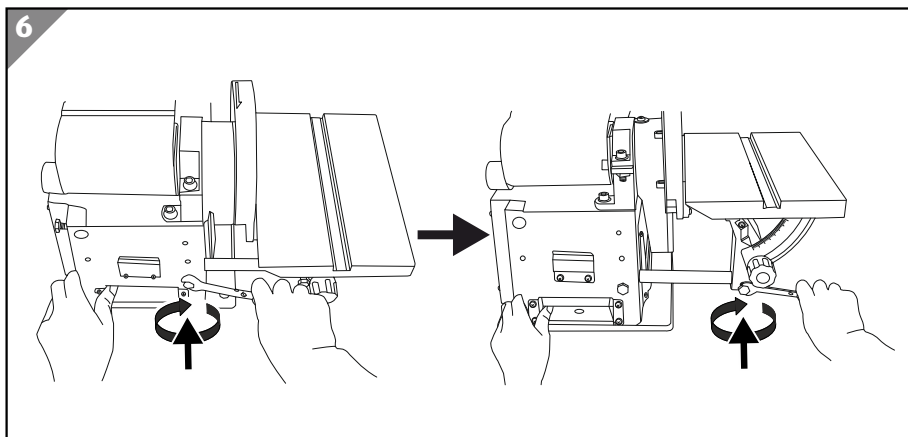


- Firmly screw on the disc guard **11** as shown in the illustration.

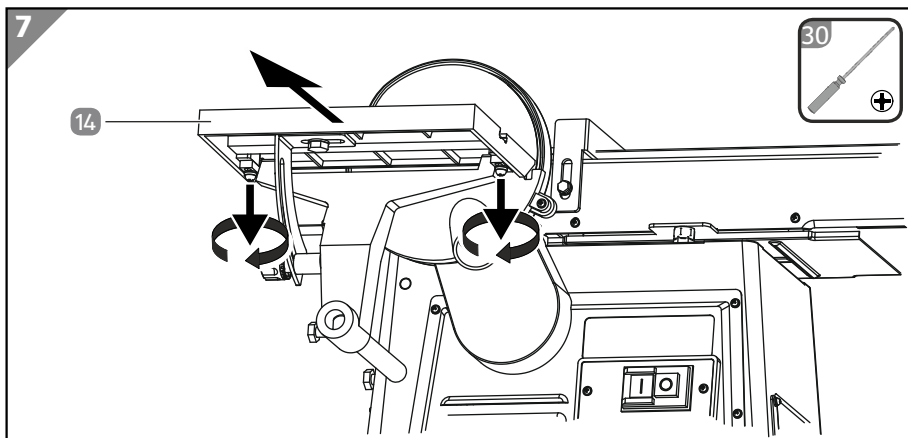
Attaching worktable to sanding disc



1. Use the 13 mm spanner **15** to loosen the hexagon screw slightly by turning it anticlockwise.
2. Guide the worktable rod **3** into the opening until it reaches the limit stop as shown in the illustration.



3. Tighten the hexagon screw on the device by turning it clockwise.
4. Align the worktable **26** so that it is no more than 1.6 mm away from the sanding disc **17** and tighten the hexagon screw as shown in the illustration.

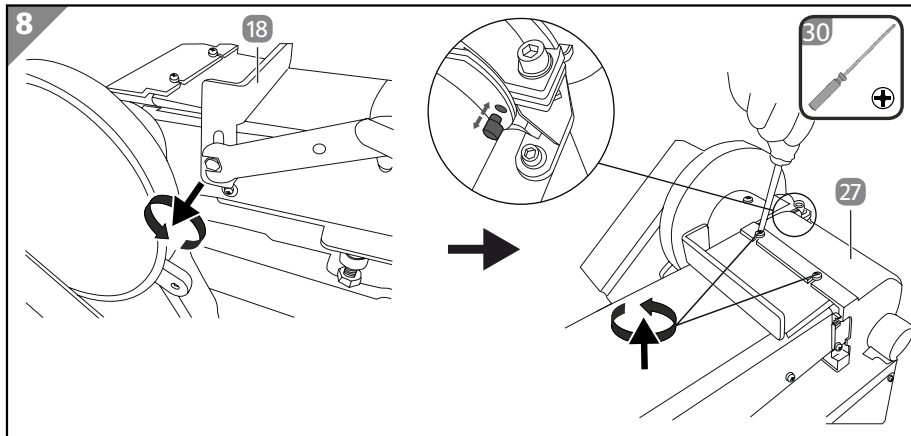


5. You can fine-tune the spacing between the worktable and the sanding disc by loosening the two screws on the underside of the worktable as shown in the illustration.
6. Gently move the worktable forwards or backwards until the spacing is correct.
7. Tighten both screws by turning them clockwise.

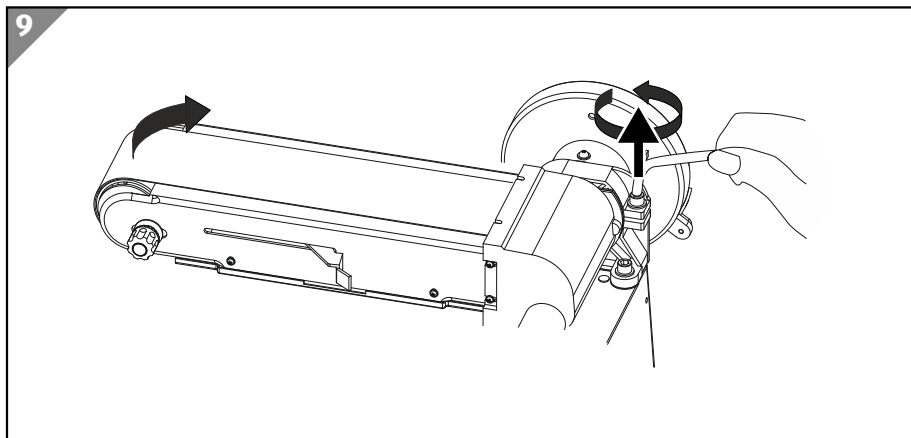
Attaching worktable to belt sander



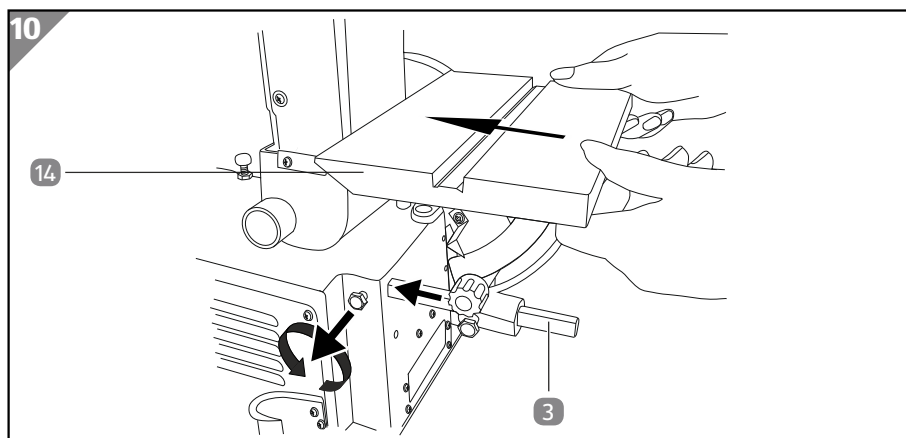
The worktable **26** can be attached to the belt sander in order to enable vertical working. First, the work support **18** must first be removed.



1. Unscrew the hexagon screw and the flat washer on the work support using the 10 mm spanner **15**.
2. Unscrew both of the screws on the belt dust outlet **27**.
3. Remove the work support.



4. Use the 6 mm hex key **16** to loosen the fixing screw as shown in the illustration.
5. Lift up the belt sander, as shown in the illustration, and bring it into the vertical position.
6. Tighten the fixing screw by turning it clockwise.



7. Use the 13 mm spanner (15) to loosen the hexagon screw slightly by turning it anticlockwise.
8. Guide the worktable rod (3) into the opening until it reaches the limit stop as shown in the illustration.
9. Align the worktable (see section "Attaching worktable to sanding disc") and tighten the screws.

Before first use

Operation

⚠ CAUTION!

Risk of injury!

A damaged device or damaged accessories can lead to injuries.

- Check the device and the accessories (see section "Testing").

⚠ CAUTION!

Risk of injury!

The tool bit heats up during operation.

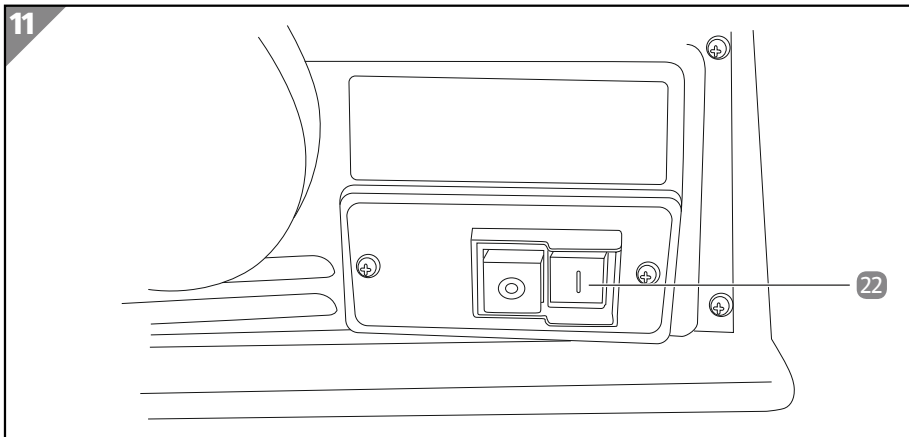
- Do not touch the tool bit until it has cooled down again.

NOTE!**Risk of damage!**

Unsuitable insertion tools or incorrect settings can damage the device or insertion tools.

- Use suitable insertion tools.
- Use appropriate settings for the insertion tool and the specific application.

This chapter describes how to operate the device. The following instructions for use serve for your own safety and for successful, safe use of the device.

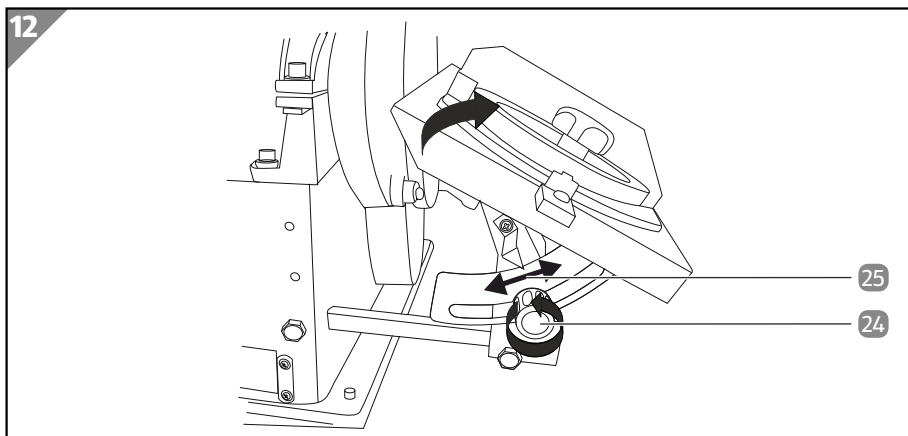
Turning the device on and off

1. Push in the right-hand part of the ON/OFF switch **22** to turn the device on.
2. Push in the left-hand part of the ON/OFF switch to turn the device off.

Chamfering

The worktable **26** can be tilted from 0 to 45° for chamfering.

Operation

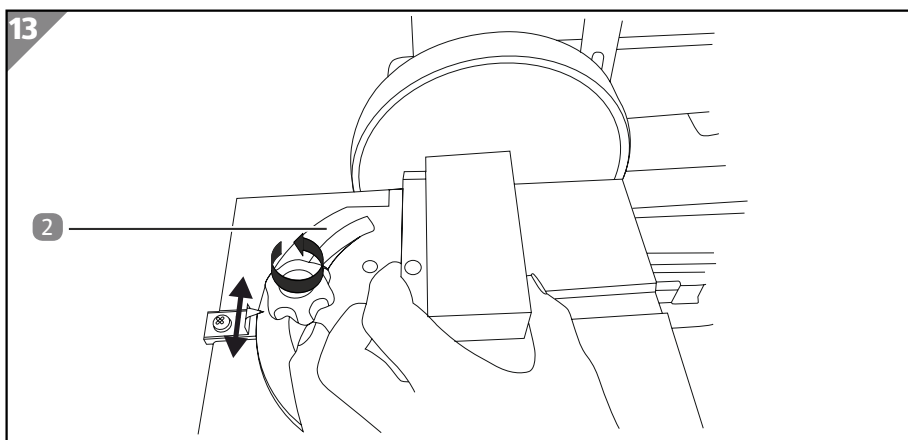


1. Loosen the table lock knob **24** by turning it anticlockwise.
2. Use the bevel gauge **25** to set the desired tilt angle.
3. Set the spacing between the worktable and the sanding disc **17** to a maximum of 1.6 mm.
4. Tighten the table lock knob by turning it clockwise.

Mitre sanding



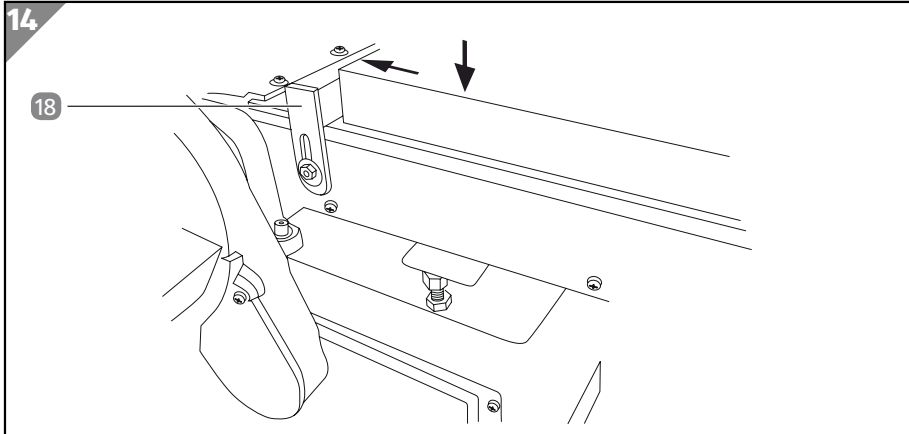
Use this setting to sand short ends, for instance.



1. Insert the mitre gauge **2** into the guide groove of the worktable **26**.
2. Loosen the fixing screw on the mitre gauge by turning it anticlockwise.

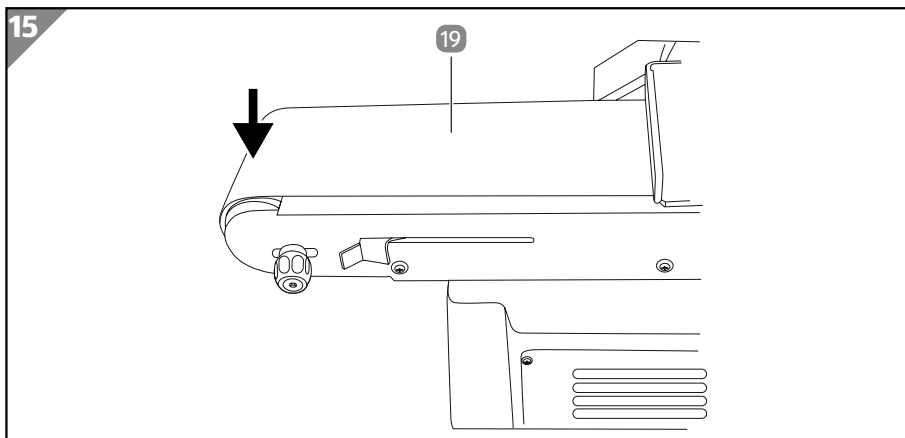
3. Use the scale to set the desired angle.
4. Tighten the fixing screw by turning it clockwise.
5. Switch the device on (see section "Turning the device on and off").
6. Move the workpiece from left to right with the guide of the mitre gauge on the sanding disc **17**.

Sanding flat surfaces



1. Hold the workpiece firmly and press it against the work support **18** of the sanding belt **19**.
2. Apply the same amount of pressure to the workpiece in the direction of the sanding belt.

Sanding curved surfaces



- Hold the workpiece firmly and sand it in the area of the position shown by pressing it evenly against the sanding belt 19 and moving it gently back and forth.

Cleaning

⚠ WARNING!

Risk of electric shock!

Improper handling of the device can cause electric shock.

- Always switch off the device and pull the mains plug out of the socket before cleaning the device.

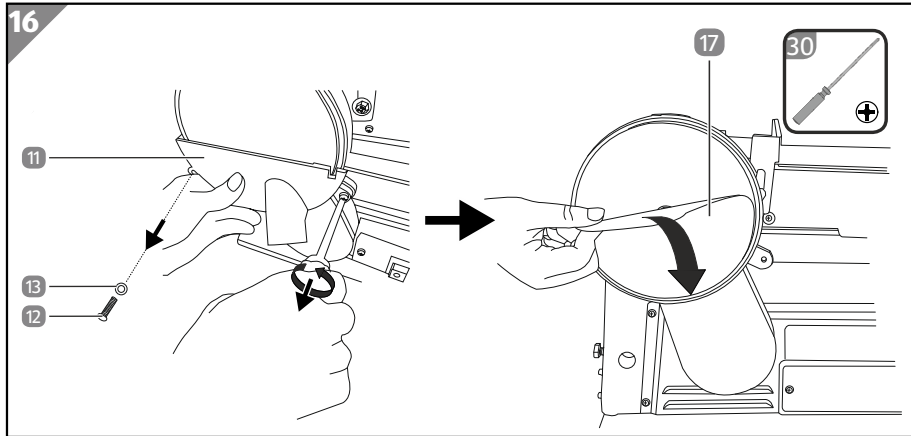
NOTE!

Risk of short circuit!

If water or other liquids enter the housing, they can cause a short circuit.

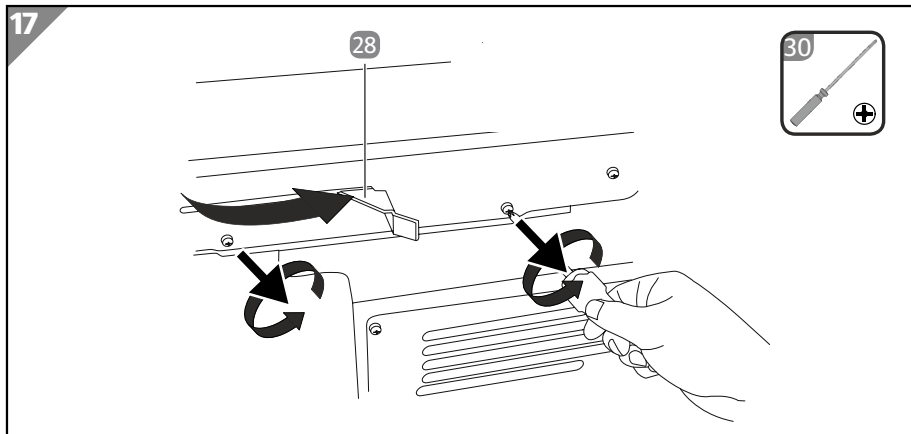
- Never immerse the device in water or other liquids.
- Make sure that no water or other liquid gets inside the housing.
- Use a soft cloth or brush to clean the housing.
- Remove dust or chips by blowing with compressed air.

Maintenance



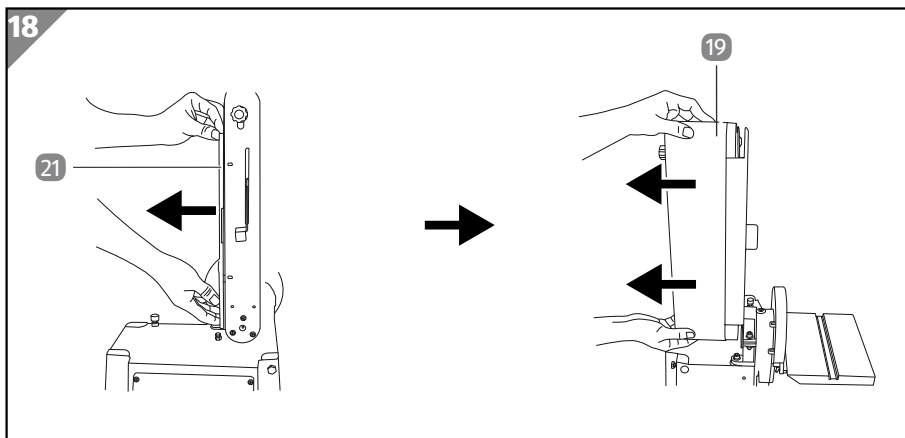
1. Remove the disc guard **11** as shown in the illustration.
2. Pull the sandpaper off the sanding disc **17** and replace it with an equivalent piece.
3. Reattach the disc guard (see section "Attaching the disc guard").

Replacing the sanding belt



1. Move the belt tension lever **28** to the right to loosen the sanding belt.
2. Remove both screws as shown in the illustration.
3. Remove the work support **18** (see section "Attaching worktable to belt sander") and remove the belt dust outlet **27**.

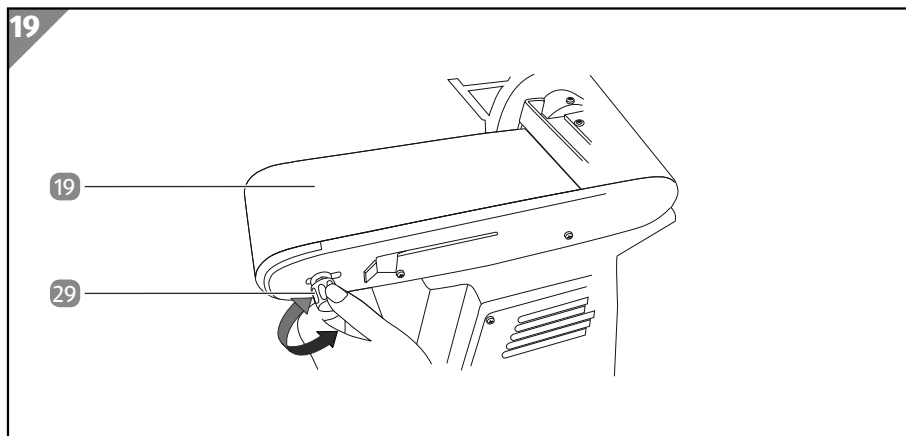
4. Bring the sanding belt **19** into the vertical position (see section "Attaching worktable to belt sander").



1. Remove the lower belt cover **21**.
2. Pull off the sanding belt as shown in the illustration.
3. Replace the sanding belt with an equivalent belt.
Pay attention to the belt running direction. The arrow on the inside of the sanding belt must point in the running direction.
Align the belt so that it is centred (same distance from both outer edges).
4. Now follow the steps in the reverse order to put the device back together.

Adjusting belt tracking

If the sanding belt **19** shifts to the left or right in the running direction, carry out the following adjustment steps.



1. Turn the tracking knob **29** 1/4 of a revolution clockwise if the sanding belt moves towards the sanding disc **17**.
2. Turn the tracking knob 1/4 of a revolution anticlockwise if the sanding belt moves away from the sanding disc.
3. Then switch on the device and check whether tracking of the sanding belt is correct.
4. Follow these steps to adjust belt tracking as needed.

Testing

Regularly inspect the device and its accessories to ensure that they are in fault-free condition and

- the controls for damage.
- that the accessories are in perfect condition.
- that the vents are open and clean.

Do not operate a damaged device or accessory. Have the damaged device or accessory checked and repaired by an authorised service centre.

Storage

NOTE!

Risk of damage!

Improper storage of the device can result in damage.

- Allow the device to completely cool down.
- Place the device so that it can't fall into water.

Storage

- Store the device in a clean, dry, frost-protected place out of the reach of children.
1. Thoroughly clean the device (see "Cleaning").
 2. Always store device parts and accessories together with the device.
 3. If possible, pack the device in the original packaging.

Transport

Transport the device and its accessories in the original packaging and protect them from blows and vibrations.

The device is heavy. Use two hands to carry. Use the carrying-handles **20** to safely hold the device.

Load securing for transport

- When transporting the device in vehicles, the device must be secured in accordance with the applicable regulations (load securing).

Troubleshooting

Problem	Possible cause	Remedy
The device 1 cannot be switched on.	The device is not powered.	Check the cables, plugs and the power supply.
	The device has a faulty fuse.	Have the device repaired by a qualified technician.
	The motor is defective.	Contact after sales support or have the device repaired by a qualified technician.
The sanding belt 19 shifts significantly to the left or right in the running direction.	Belt tracking is not correctly set.	Adjust belt tracking (see section "Adjusting belt tracking").
The sanding effect of the sanding belt 19 or disc sander 17 is weak.	The sandpaper is worn down.	Replace the sanding belt or the sandpaper (see section "Replacing the sanding belt" or "Replacing the sandpaper").

Technical data

Model number:	MM4115A
Item number:	805501
Input voltage:	230-240 V~, 50 Hz
Power consumption:	500 W
Sanding belt speed (without load):	7.6 m/s
Motor speed (without load):	2950 min ⁻¹
Disc no-load speed:	2360 min ⁻¹
Sanding disc size:	152 mm
Worktable size:	158 x 225 mm
Sanding belt size:	100 x 914 mm
Table tilting range:	0-45°
Sanding belt tilting range:	0-90°
Net weight:	approx. 22 kg
Sound pressure level L_{pA} :	90.00 dB(A)
Uncertainty K_{pA} :	3.0 dB(A)
Sound power level L_{WA} :	101.00 dB(A)
Uncertainty K_{WA} :	3.0 dB(A)

Noise/vibration information

WARNING!

Health hazard!

Working without hearing protection or protective clothing can damage your health.

- Wear hearing protection and appropriate protective clothing when working.

Measured according to EN 62841-1. The noise level of 85 dB (A) is not exceeded. Protective measures are nevertheless recommended for the user (wear suitable hearing protection).

Also take into account possible deviations in the national regulations for the permitted workplace values.

Technical data

Warning!

The vibration and noise emissions can deviate from the stated values during actual use of the power tool. This depends on the way the power tool is actually used and especially on the type of workpiece you are working on.

It is necessary to establish safety measures that protect the operator based on an estimate of the exposure during actual conditions of use (taking into account all parts of the operating cycle, such as periods when the power tool is switched off and periods when it is switched on but running without load).

Try to keep the exposure to vibrations and noise as low as possible. Examples of measures to reduce the exposure:

- wearing vibration-damping gloves while using the tool;
- limiting the working time;
- using accessories in good condition;
- regular maintenance and cleaning of the device;
- turning the device off while not in use;
- preventing overload of the device.

Declaration of conformity

Original EU Declaration of Conformity

We,

MEROTEC GmbH
Otto-Brenner-Str. 8, 47877 Willich, Germany

herewith declare under our own, sole responsibility that our product

Belt and disc sander
Model no. MM4115A

complies with the following directives:

2006/42/EC Machinery Directive
2014/30/EU EMC-Directive
2011/65/EU^{*)} RoHS, amended by (EU) 2015/863

Applied harmonized standards:

EN 62841-1:2015
EN ISO 12100:2010
EN 55014-1:2017
EN 55014-2:2015
EN 61000-3-2:2014
EN 61000-3-3:2013
EN 50581:2012

Document representative:
Dirk Wohlrab
MEROTEC GmbH
Otto-Brenner-Str. 8
D-47877 Willich

Place, date: Willich, 08.03.2021
Authorised Signature:



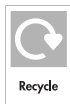
Ronald Menken
General Manager
MEROTEC GmbH



^{*)}The object of the declaration described above is in conformity with Directive 2011/65/EU of the European Parliament and of the Council of 8 June 2011 on the restriction of the use of certain hazardous substances in electrical and electronic equipment.

Disposal

Disposing of packaging



Dispose of packaging according to type. Sort the paperboard and cardboard as waste paper and the film as recyclable material.

Dispose of old electrical device



This symbol indicates that this product may not be disposed of together with domestic waste in compliance with the (2012/19/EU) Regulation pertaining to waste electrical and electronic devices (WEEE).

This product must be handed in at a collection point intended for the purpose. This can occur, for example, by handing it in at an authorised collecting point for the recycling of waste electrical and electronic equipment. Owing to potentially hazardous substances that are frequently contained in waste electronic equipment, incorrect handling of waste equipment may have a negative impact on the environment and on the health of human beings. By disposing of this product correctly, you are also contributing towards an efficient use of natural resources. Information on collecting points for waste equipment can be obtained from your local authority, an authorised institution for the disposal of waste electrical and electronic equipment or the waste collection services.