



# YARD FORCE®

LAWN & GARDEN EQUIPMENT

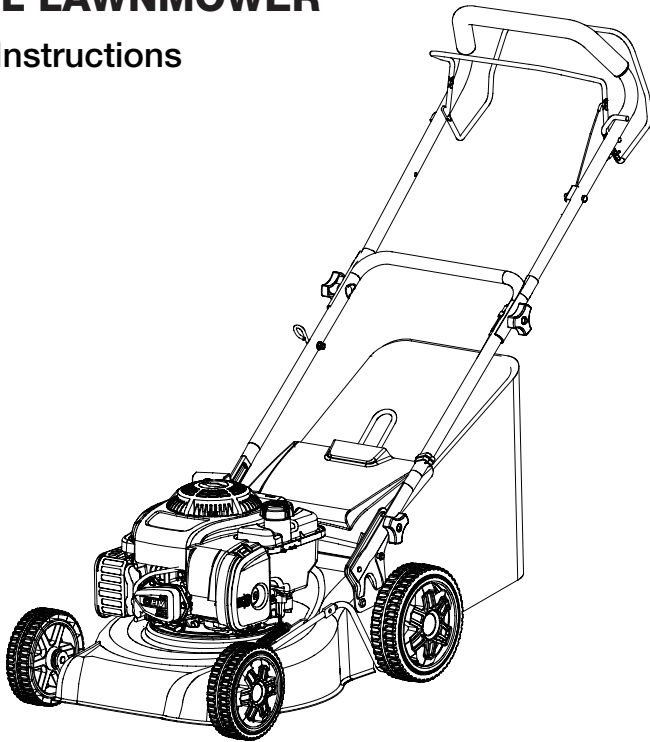
**GM B41A**

**XSZ40G**

GB

## PETROL LAWNMOWER

Original Instructions



**READ & UNDERSTAND  
INSTRUCTION MANUAL**

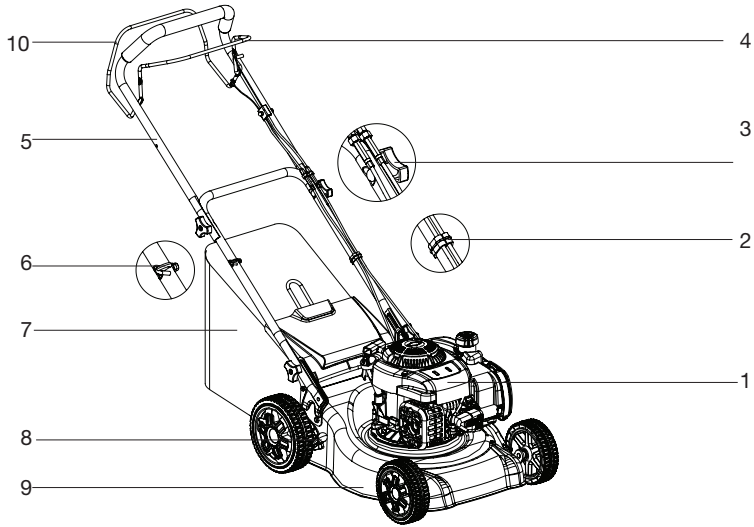


**Save all warnings and instructions for future reference.**

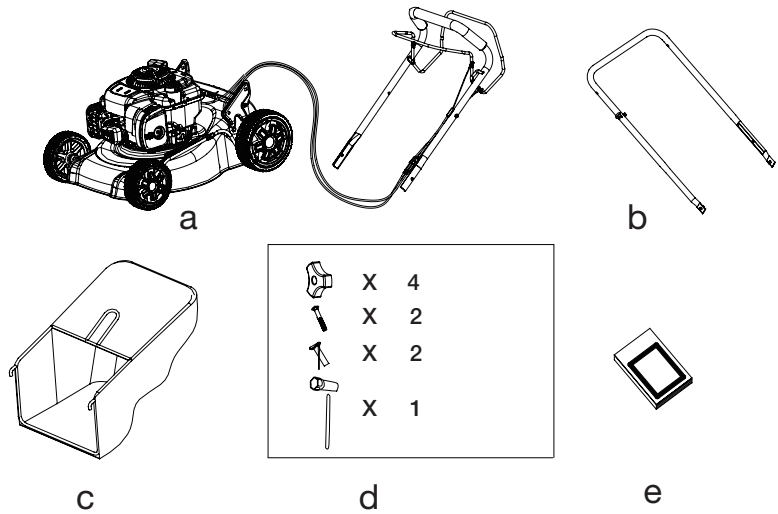


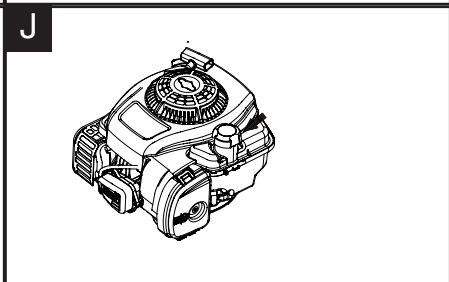
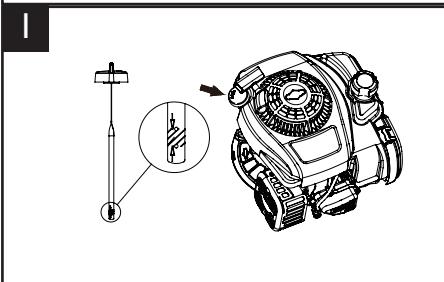
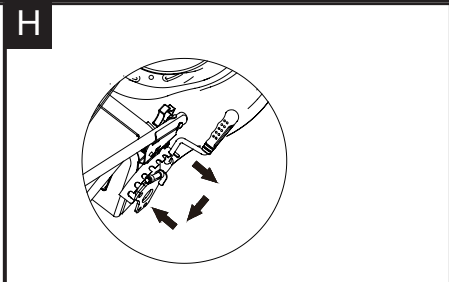
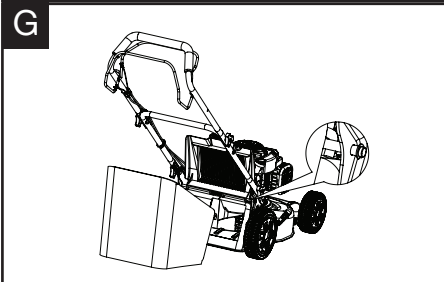
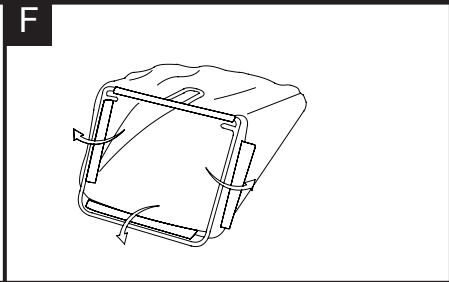
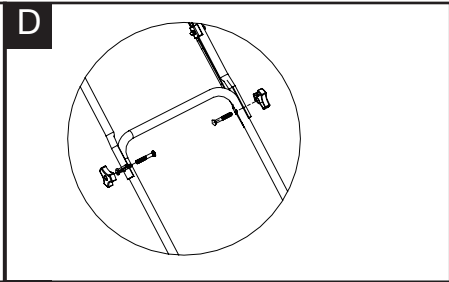
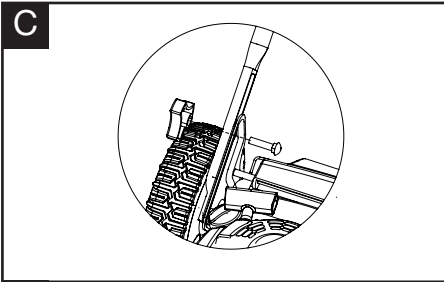
Read this manual carefully prior to assembling and operating the petrol lawnmower. It is dangerous to operate this product without being familiar with these instructions. Keep this manual in a safe place and have it ready for future reference.

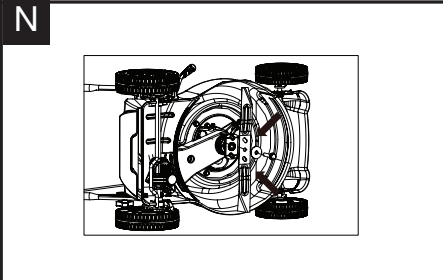
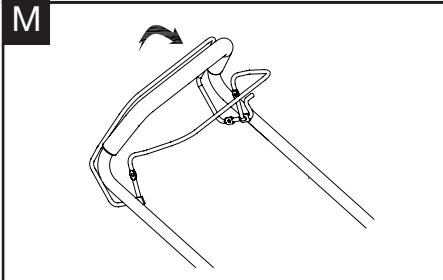
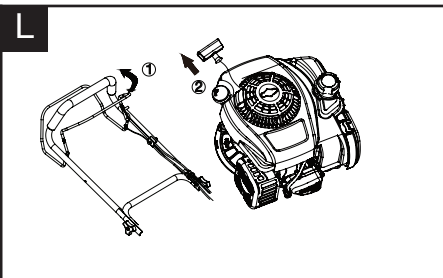
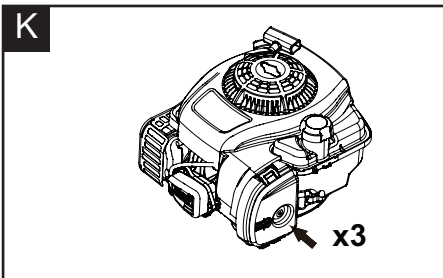
**A**



**B**







# **YARD FORCE**

## **GM B41 Original Instructions**

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## INTENDED USE

This lawnmower has been designed for cutting grass. The machine is to be used only for its prescribed purpose, any other use is deemed to be a case of misuse. Please note that our equipment has not been designed for use in commercial, trade or industrial applications. Our warranty will be voided if the machine is used in commercial, trade or industrial businesses or for equivalent purposes.

## GENERAL SAFETY WARNINGS

### Safety Warnings



**WARNING: Read all safety warnings and instructions.**

Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.



**WARNING! Read all safety warnings and instructions designated by the symbol. Save all warnings and instructions for future reference.**

Always ensure anyone intending to operate this machine is fully conversant with the contents of this instruction manual prior to assembling, maintaining or operating the machine.

Perform assembly operations as described in this manual. Failure to observe this warning may lead to serious injury, death or damage to the machine.

Always take care when removing the packaging to prevent damage to you or to the machine.

**IMPORTANT!** Before assembling the machine, check all the parts indicated in the manual are in the box. Inspect all the parts for any sign of damage. Do not assemble the

## GENERAL SAFETY WARNINGS

machine if you observe any damaged components.

**NOTE:** This lawnmower complies with the Noise Emission Directive 2000/14/EC.

1. Keep this operating and maintenance manual in a safe place for reference at a later date.
2. Read the instructions carefully. Be familiar with the controls and the proper use of the equipment.
3. Never allow children or people unfamiliar with these instructions use the lawnmower. Local regulations can restrict the age of the operator.
4. Never mow while people, especially children or pets are nearby. Keep in mind that the operator or user is responsible for any accidents or hazards occurring to other people or their property.
5. This appliance is not intended for use by people (including children) with reduced physical, sensory or mental capabilities or lack of experience and knowledge, unless they have been given supervision or instruction concerning the use of the appliance by a person responsible for their safety.
6. Never touch a rotating blade.

### Personal safety

- 1. While mowing, always wear substantial footwear and long trousers.** Do not operate the equipment when barefoot or wearing open-toed sandals.
- 2. Thoroughly inspect the area where the equipment is to be used and remove all objects which could be thrown by the machine.**



## GENERAL SAFETY WARNINGS

3. **Petrol is highly flammable; store fuel in containers specifically designed for this purpose.**
  - a) Refuel outdoors only and do not smoke while refuelling.
  - b) Add fuel before starting the engine. Never remove the cap of the fuel tank or add petrol while the engine is running or when the engine is hot.
  - c) If petrol is spilled, do not attempt to start the engine but move the machine away from the area of spillage and avoid creating any source of ignition until petrol vapours have dissipated.
  - d) Replace all fuel tank and container caps securely.
4. **Replace faulty silencers.**
5. **Prior to use, visually inspect to see that the blade, blade bolts and cutter assembly are not worn or damaged.** Replace worn or damaged blades and bolts in sets to preserve balance.

### Operation safety

1. **Do not operate the engine in a confined space where dangerous carbon monoxide fumes can collect.**
2. **Mow only in daylight or in good artificial light.**
3. **Avoid operating the equipment on wet grass, where feasible.**
4. **Always be sure of your footing on slopes.**
5. **Walk, never run.**
6. **Mow across the face of a slope, never up and down.**
7. **Exercise extreme caution when changing direction**

## PRODUCT SAFETY WARNINGS

- on slopes.
8. Do not mow excessively steep slopes.
  9. Use extreme caution when reversing or pulling the lawnmower towards you.
  10. Stop the blade if the lawnmower has to be tilted for transportation, when crossing surfaces other than grass and when transporting the lawnmower to and from the area to be mowed.
  11. Never operate the lawnmower with defective guards or without safety devices, for example deflectors and/or grass catchers, in place.
  12. Do not change the engine governor settings or overload the engine.
  13. Start the engine carefully according to these instructions and with feet well away from the blade.
  14. Do not tilt the lawnmower when starting the engine.
  15. Do not start the engine without the grass collector in place.
  16. Do not put hands or feet near or under rotating parts. Keep clear of the discharge opening at all times.
  17. Never pick up or carry a lawnmower while the engine is running.
  18. Stop the engine and disconnect the spark plug cable, making sure that all moving parts have come to a complete stop:
    - a) Before clearing blockages or unclogging the chute.
    - b) Before checking, cleaning or working on the lawnmower.
    - c) After striking a foreign object, inspect the

## PRODUCT SAFETY WARNINGS

lawnmower for damage and make repairs before restarting and operating the lawnmower.

- d) If the lawnmower starts to vibrate abnormally, check immediately.
19. Stop the engine and disconnect the spark plug wire, making sure that all moving parts have come to a complete stop before refuelling.

### Maintenance and storage

1. Keep all nuts, bolts and screws tight to be sure the equipment is in a safe working condition.
2. Never store the equipment with petrol in the tank inside a building where fumes can reach an open flame or spark.
3. Allow the engine to cool before storage.
4. To reduce the risk of fire, keep the engine, silencer and petrol storage area free of grass, leaves or excessive grease.
5. Check the grass collector frequently for wear or deterioration.
6. To ensure the safety of this machine, replace any worn or damaged parts immediately.
7. Always drain the fuel tank outdoors.

### Safety symbols

The purpose of safety symbols is to attract your attention to possible dangers. The safety symbols and the explanations with them require your careful attention and full understanding. The symbol warnings do not, by themselves, eliminate any danger. The instructions and warnings they give are no substitute for proper accident prevention measures.

**WARNING:** Be sure to read and understand all safety instructions in this operator's manual, including all safety alert symbols such as "**DANGER**," "**WARNING**," and "**CAUTION**" before using this tool. Failure to follow all instructions listed below may result in electric shock, fire and/or serious personal injury.

**SAFETY ALERT SYMBOL:** Indicates **DANGER**, **WARNING**, or **CAUTION**. May be used in conjunction with other symbols or pictographs.

### Symbol meaning

This page depicts and describes safety symbols that may appear on this product. Read, understand and follow all instructions on the machine before attempting to assemble and operate.

## SYMBOLS



Please read all of the safety and operating instructions carefully before using this machine.



Read the instruction manual before operating.



Keep bystanders away - especially children and pets.



Beware of sharp blades - remove spark plug lead before maintenance



Keep away from naked flames.



Appropriate ear, eye and head protection (PPE) must be worn.



Add engine oil.

Only refuel with unleaded petrol.



Hot surfaces will burn!



Warning! Exhaust gas contains toxic substances.  
Do not run the engine in closed or poorly-ventilated areas.

## SYMBOLS



The blade continues to rotate for a time after the machine is switched off. Do not touch the blade until all the machine components have stopped completely.



The product complies with the applicable European directives and an evaluation method of conformity for these directives was done.



Sound level data (96 dB), in accordance with Directive 2000/14/EC.

## TECHNICAL DATA

Model	XSZ40G/GM B41A
Engine type	Single cylinder 4-stroke
Engine displacement	125cm <sup>3</sup>
Engine power	1.8kW
Max. engine speed	3000rpm
Cutting width	41cm
Grass bag capacity	45L
Ignition	T.C.I
Fuel tank capacity	0.8L
Oil tank capacity	0.47L
Measured sound power level	91.6 dB(A) K=3dB(A)
Guaranteed sound power level	96 dB(A)
Vibration	Left 4.25m/s <sup>2</sup> / Right 4.28m/s <sup>2</sup> k=1.5m/s <sup>2</sup>
Spark type	QC12YC
Net weight	22kg



**WARNING:** Depending on how the product is actually used, the vibration values can differ from the declared total! Adopt proper measures to protect yourself against vibration exposures. Take the whole work process, including times the product is running under no load or switched off, into consideration. Proper measures include, among others, regular maintenance and care of the product and its attachments, keeping hands warm, regular breaks and proper planning of work processes.

## DESCRIPTION OF PRODUCT

### Parts description (Fig. A)

1. Engine-B&S 300
2. Cable clip
3. Hand tensioning knob
4. Start/stop lever
5. Top handle
6. Rope guide
7. Grass bag
8. Cutting height adjustment lever
9. Deck
10. Self-propelled lever

### Check the delivery parts (Fig. B)

Remove the machine from its packaging carefully and make sure that all of the following parts are present:

- a. Main mower deck (with upper handle)
- b. Lower handle
- c. Grass bag
- d. Accessories
- e. Manual



**WARNING:** If any parts are damaged or missing, do not operate this tool until these parts are replaced. Failure to heed this warning could result in serious personal injury.



**NOTE:** Always recycle the packaging in accordance with local recycling guidelines.



## INSTALLATION

### Installing the handle

1. Attach the lower handle onto the unit by using one bolt and one hand tension knob on each side. (Fig. C)
2. Install the upper handle onto the lower handle by using one bolt and one hand tension knob on each side. (Fig. D)

### Fitting the cable clip

Ensure that the cable clips supplied are used to fix the cable to the lower handle. (Fig. E)

### Installing the grass bag

1. Attach the grass bag to the frame by fixing all plastic hooks. (Fig. F)
2. Lift the safety flap with one hand and hook in the grass bag. (Fig. G)
3. Release the ejector flap to secure the grass bag in position.

### Setting the cutting height (Fig. H)

**CAUTION!** The blade can cause serious injury. Before adjusting the mower height, stop the engine and wait for the mower blade to come to a complete stop.

1. Pull the lever towards the wheel, then move it forward or backward to adjust the cutting height.
2. Move to any one of the 7 positions for the desired cutting height.
3. Return lever to securing plate.



**NOTE!** Never use the lowest cutting height for the first cut of the season or in drought conditions. Only about one third of the grass height should be cut to prevent damage.

From position 1 to position 7, the cutting height ranges from 25mm to 75mm.

## OPERATION

### Checking the engine oil level and filling with engine oil.



**CAUTION!** The following procedures and adjustments must be performed before the engine is started. Do not attempt to make any of these adjustments while the engine is running.



**CAUTION!** To prevent engine damage the engine is shipped without oil or petrol. The engine must be filled with the correct grade of oil and petrol before starting the engine.



**NOTE!** Running the engine with a low oil level will result in engine damage. Premium quality 4-stroke engine oil should be used with this machine. Using non-engine oil can shorten the engine's service life and using 2-stroke oil will damage the engine.



**CAUTION!** Always use high quality engine oil (classified SAE30 oil or equivalent e.g SAE 10W/30, often termed as 4 Stroke lawnmower oil). Never use additives with recommended oil. To prolong the life of your engine it is important that the oil is changed after the first 5 hours of use.



**NOTE!** To check the engine oil level, stop engine and place the mower on a level surface.

1. Remove the oil filler dipstick and wipe oil from it with a clean cloth.
2. Insert dipstick into the oil filler neck and tighten the cap.
3. Remove the dipstick and check the oil level. The oil level must be between the min. and max. marks on the dipstick. If near the lower level, fill to upper lever with the recommended oil. Do not overfill. Wipe away any spilt oil. (Fig. I)
4. Align the ribs of the cap with the groove of the filler neck. Then rotate 1/4 turn to secure it.

### Filling engine with engine fuel (Fig. J)



**CAUTION!** Always use clean, fresh unleaded petrol. Purchase fuel in quantities that can be used within 30 days. Never mix oil with petrol.



**CAUTION!** Do not overfill the fuel tank.



**WARNING!** Petrol is highly flammable and extreme precaution must be taken when handling or working with it. Keep out of reach of children.



**WARNING!** Refuel in a well-ventilated area with the engine stopped. Do not smoke or allow flame or sparks in the area where the engine is refueled or where petrol is stored. Avoid repeated or prolonged contact with skin or inhalation of vapour.

## OPERATION

1. Clean the area around the petrol filler cap before removing. Remove the warning tag, check the fuel level.
2. Refill the tank if the fuel level is low.
3. Refuel carefully to avoid overfilling or spilling fuel. There should be no fuel in the filler neck.
4. Clean up any overflow or splashes of petrol before starting the engine.
5. Ensure to correctly replace filler cap.

### START/STOP the engine



**WARNING:** The blade will begin to rotate as soon as the engine is started.

**NOTE:** Do not operate the machine in enclosed or poorly ventilated areas as the exhaust gas contains toxic substances. Keep hands, feet, hair and clothing away from all the moving parts of the machine. The exhaust and other parts of the machine will become hot during use. Make sure that the blade is securely fastened before starting the engine.

**NOTE:** To start the engine, make sure that the spark plug boot is positioned on the plug and the machine is filled with sufficient oil and petrol. When starting a cold engine, press down the primer fully 3-5 times. (Fig. K)

**WARNING!** Too many presses on primer may cause engine to flood. When starting a warm engine, the primer does not need to be used. If the engine stops due to a lack of petrol, refill and press down the primer 3-5 times.

1. Stand behind the mower. Pull the engine Start/stop lever toward upper handle with one hand and place the other hand on the starter handle. (Fig. L)
2. Pull the starter handle out approx. 10-15cm until you feel some resistance and then start the engine with a sharp pull.
3. Once the engine is running, put the starter rope into the rope guide.
4. Release the engine start/stop lever; it will return to its initial position, the engine will automatically switch off.

### Starting procedure quick guide

1. Press the primer bulb 3-5 times.
2. Start/Stop bar activation
3. Pull cord handle

### Using the Self-propelled function

1. This lawnmower equipped with self-propelled system.
2. Push the self-propelled rear switch bar towards the handle and hold it in position. The lawnmower will start to move automatically. (Fig. M)
3. To stop the moving lawnmower, simply release the drive.

## OPERATION

### Mowing



**WARNING!** Always observe the strictest safety procedures when using this lawnmower. Carefully read the safety instructions in this manual before use.



**WARNING!** Never open the safety flap when the grass bag has been detached (to be emptied) and the engine is still running. The rotating blade can cause serious injury!

1. Select your required setting.
2. Start the engine and allow it to run.
3. Keep a firm grip on the upper handle with engine stop/start lever and push it to start mowing.

### Good practice advice

1. Walk, never run with the mower. Be very careful when mowing uneven or rough ground.
2. Mow across slopes, never up and down.
3. Be careful when changing the direction of the mower on a slope.
4. Do not mow excessively steep slopes.
5. Best results will be achieved if the grass is dry. Wet grass will clog the blade and grass collection system.
6. Grass grows at different rates at different times of the year. Never use the lowest cutting height for the first cut of the season or in drought conditions.
7. Only about one third of the grass height should be cut.
8. Do not remove grass debris from the mower casing or on the blade by hand or with your feet. Instead use suitable tools such as a brush or broom.
9. To take off the grass bag, use one hand to lift up ejector flap and the other to grab onto the carry handle. The ejector will automatically close once grass bag is removed, this will close off rear chute opening.
10. Empty the grass clippings from the grass bag and refit grass bag to lawnmower.

NOTE: Before taking off the grass bag, switch off the engine and wait until the blade has come to a complete stop.

NOTE: If any grass residue is caught in the discharge chute, clean it using a brush. Do not remove grass debris in the mower casing or on the blade by hand or with your feet. Instead use suitable tools such as a brush or broom. To ensure that the cut grass can be collected into grass bag, the discharge opening and inside the mower casing must be cleared of any blockages.

## MAINTENANCE AND STORAGE

### Storing the lawnmower for short periods

After mowing, please follow the actions below prior to placing the lawnmower in storage:

- Allow the engine to fully cool.
- Ensure the grass bag is empty.
- Clean all debris from under the mower deck.

Store the lawnmower on a flat and level surface, with all 4 wheels on the ground.

Store in a dry, safe place which is not accessible to children.

### Storing the lawnmower for extended periods



**CAUTION!** Do not empty the petrol tank in enclosed areas, near fire or when smoking. Petrol fumes can cause explosions and fire. Always carry the product by its gripping surfaces.

When the lawnmower is to be placed into storage at the end of the season, or if the mower is not to be used for period longer than 6 weeks, storage maintenance must be performed on the lawnmower.

Temperature fluctuations cause condensation, which contaminates fuel and causes starting problems. Simply emptying the machine of fuel will prevent this.

Empty the petrol tank with a petrol suction pump, if available, or use the tipping method.

Start the engine and let it run until any remaining petrol has been used up.

Change the oil at the end of every season. To do so, remove the used engine oil from a warm engine and refill with fresh oil.

Remove the spark plug from the cylinder head. Fill the cylinder with approx. 20ml of oil from an oil can. Slowly pull back the starter handle, which will bathe the cylinder wall with oil, and screw the spark plug back in.

Clean the cooling fins of the cylinder and the housing.

Be sure to clean the entire machine to protect the paint.

Store the machine in a well-ventilated place.

### Maintenance schedule



**WARNING!**

Before you tip the lawnmower onto its side, completely empty the fuel tank using a petrol suction pump.

Never turn the mower upside down.

Before starting maintenance, always disconnect the spark plug.

Performing routine maintenance on your lawnmower will ensure you get years of trouble-free use.

Please keep this manual safe for future reference.

It is recommended that the following maintenance schedule is adhered to. This will ensure the lawnmower operates correctly and is safe to use.

## MAINTENANCE AND STORAGE

	After every use	After 12 hours use	After 24 hours use	After 36 hours use
Cleaning	Clean	Clean	Clean	Clean
Air filter	/	Clean	Clean	replace
Spark plug	/	check	check	replace
Engine oil	check	check	check	check
Cutting blade	check	check	check	replace

### Cleaning

1. To ensure long life and good performance of the machine, it's important to keep the machine clean and well lubricated. Make sure the chute is clean and under the deck is cleared from wet debris. (See also short term storage).
2. Do not allow grass cuttings and other debris to become dry and hard on any of the mower surfaces, as this will directly affect the cutting and grass collection performance. Make sure that the underside of the lawnmower deck is clean and clear.
3. Never clean the lawnmower with a water jet or high-pressure cleaner. The engine must remain dry. Do not use aggressive cleaning agents or solvents, such as cold degreasers or petroleum ether.

### Cleaning or replacing the air filter



#### **WARNING!**

Never run the engine without the air filter element installed:

1. Loosen the fastener that holds the cover.
2. Open the cover and remove the filter.
3. To loosen debris, gently tap the filter on a hard surface. If the filter is excessively dirty, replace with a new filter.
4. Install the filter.
5. Install the cover tabs into the slots.
6. Close the cover and secure with the fastener.

### Cleaning or replacing the spark plug

1. Once the engine has cooled, pull off the spark plug boot with a twist. Remove the spark plug using the socket spanner supplied.
2. Clean the plug with a wire brush.
3. Using a feeler gauge, set the gap to 0.51mm.
4. Install the spark plug carefully by hand to avoid cross-threading.
5. After the spark plug is seated, tighten with the spanner to compress the washer.

### Changing the oil

Tilt the lawnmower towards the oil filler, have a container ready to catch the oil, and remove the dipstick. Once the oil has been emptied, wipe clean any spillages.

Refill with 470ml SAE 30 oil or equivalent, i.e. SAE 5W/30, SAE 10W/30). When the dipstick is rested on the filler pipe, the oil level must be between the min. and max. marks on the dipstick.

## MAINTENANCE AND STORAGE

See 'Filling with engine oil'. Do not overfill.

Start the engine and allow it to run briefly.

Stop the engine, wait one minute and check the oil level. Top up if necessary.

### Replacing the cutting blade (Fig. N)



**WARNING! USE GLOVES.**

Before you remove the grass collection bag, stop the engine and wait until the blade stops completely.

You will need garden gloves (not provided) and a spanner wrench to remove the blade.

Always handle the blade with care - sharp edges can cause injury.

Do not hold the blade with bare hands.

Renew your blade after 50 hours of mowing or after 2 years, whichever comes first, regardless of condition.

Regularly check the blade. If the cut of your grass is poor, the blade might be blunt. Damaged blades not only result in a bad cut, they cause excessive vibration and uneconomical running of the engine. If the blade has worn excessively and become pitted and blunt, it should be replaced or sharpened.

Tip the machine slightly towards the oil filler pipe and reach under the deck.

Hold the blade and unscrew the blade bolt counterclockwise using a spanner wrench.

Remove the washer and the blade.

Inspect the blade adaptor for any signs of damage.

To fit a new blade, position the blade on the two studs on the blade flange and then replace the washer and bolts.

Check the washer is still slightly domed to keep the pressure on the bolt to stop it unwinding, keeping the blade secure. Replace the washer (right way round!) and bolts.

Make sure the blade is correctly positioned, and then firmly tighten the bolt. Do not over tighten. The up turn of the blade must project into the motor compartment.

## TROUBLESHOOTING



**WARNING:** Always switch off the engine and pull the ignition cable before starting any inspection or adjustment work.

If after making an adjustment or repair to the engine, let it run for a few minutes and that the exhaust and other parts will get hot.

The following table provides solutions to common problems encountered with the lawnmower:

Fault	Possible cause	Solution
Loud while running, machine vibrates heavily	<ul style="list-style-type: none"> <li>- Screws are loose</li> <li>- Blade fasteners are loose</li> <li>- Blade is unbalanced</li> </ul>	<ul style="list-style-type: none"> <li>- Check screws</li> <li>- Check blade fasteners</li> <li>- Replace blade</li> </ul>
Engine does not start	<ul style="list-style-type: none"> <li>- Start/stop bar not pressed</li> <li>- Primer bulb is empty</li> <li>- Spark plug is defective</li> <li>- Fuel tank is empty</li> <li>- Engine may be flooded</li> </ul>	<ul style="list-style-type: none"> <li>- Press start/stop bar</li> <li>- Press primer bulb 3-5 times</li> <li>- Replace spark plug</li> <li>- Refill with fuel</li> <li>- Remove plug and dry</li> </ul>
Engine runs unsteadily	<ul style="list-style-type: none"> <li>- Air filter is soiled</li> <li>- Spark plug is soiled</li> </ul>	<ul style="list-style-type: none"> <li>- Clean the air filter</li> <li>- Clean the spark plug</li> </ul>
Uneven mowing results	<ul style="list-style-type: none"> <li>- Blade is blunt</li> <li>- Cutting height is too low</li> </ul>	<ul style="list-style-type: none"> <li>- Sharpen the blade</li> <li>- Set correct height</li> </ul>
Unsatisfactory grass collection	<ul style="list-style-type: none"> <li>- Cutting height is too low</li> <li>- Blade is worn</li> <li>- Grass bag is clogged</li> </ul>	<ul style="list-style-type: none"> <li>- Set correct height</li> <li>- Replace the blade</li> <li>- Clear any clogged grass debris</li> </ul>



## CE DECLARATION

To the provisions of Council Directives

We  
**SUMEC UK**  
**Unit A&B Escrick Business Park**  
**Escrick, York YO19 6FD**

**Declare that the product:**  
Description: PETROL LAWNMOWER  
Model No. XSZ40G / GM B41A  
Function: Cutting grass

**Complies with the essential health and safety requirements of the following directives:**

Machinery Directive 2006/42/EC

Electromagnetic Compatibility Directive 2014/30/EU

Noise Directive 2000/14/EC amended by 2005/88/EC

Conformity Assessment Procedure as Per Annex VI

Measured Sound Power Level: 91.6 dB (A)

Declared Guaranteed Sound Power Level: 96 dB (A)

Relative Notified Body (NB no.1067):

AV Technology Ltd Unit 2 Easter Court Europa Boulevard Warrington, Cheshire,  
WA5 7ZB, United Kingdom

The Emission of Pollutants directive EU 2016/1628

**Standards and technical specification referred to:**

EN ISO 5395-1:2013+A1:2018


EN ISO 5395-2:2013+A1:2016+A2:2017

EN ISO 14982:2009

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